ESCRIPTION

FD412 Series Servo Driver

- Input Voltage Range From 176-253VAC
- Rated Current is (RMS) 6A
- 50-200 Watt Power Range
- Position, Speed. and Torque Control
- RS232 and CAN BUS Port
- Natural Air Cooling
- MODBUS and CANopen Standard
- Requires 2500PPR Encoder Input
- Communication Software
 - ° Configure Parameters
 - ° I/O Signal Monitoring
 - ^o Speed and Position Curves
 - ° Gain Adjustments
- Programmable Inputs and Outputs
 - ° 7 Inputs
 - ° 4 Outputs
- CE Certified

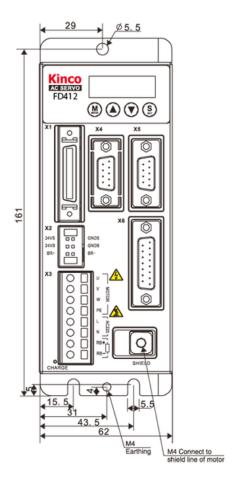


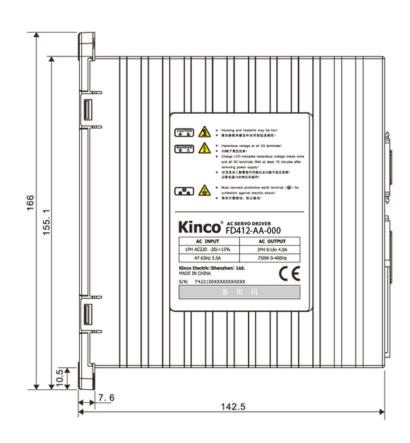
The FD412 Series Servo Drives are a great fit for applications requiring position, speed and/ or torque control methods. The uniqueness of this servo drive is the flexibility of using a single servo drive that can accomodate motors with power ratings ranging from 50-200W. Also it is designed to switch dynamically among different control methods for more flexible operation. The FD412 Series Servo Drive operates with 176-253VAC input. These drives come standard with an RS232 Communication Bus which can be operated using MODBUS Protocol, a CAN BUS port to be operated using CANopen Protocol, or can be operated using

	Category	Servo Driver	Servo Motor	Description	Power/Brake Cable	Encoder Cable	Rated Speed/ Rated Torque/Rated Current
	Small Inertia DC60V	FD412-AA-000 FD412-LA-000 FD412-CA-000	SMH40S-0005-30AAK-4DKH	Cable Connector	MOT-005-LL-KL-D		3000rpm/0.16Nm/ 1.2A
			SMH40S-0005-30ABK-4DKH	Cable Connector and Brake	MOT-005-LL-KL- D/BRA-LL-KL	ENCCA-LL-KH	
			SMH40S-0010-30AAK-4DKH	Cable Connector	MOT-005-LL-KL-D		3000rpm/0.32Nm/ 2.5A
			SMH40S-0010-30ABK-4DKH	Cable Connector and Brake	MOT-005-LL-KL- D/BRA-LL-KL		
			SME-60S-0020-30AAK-3DKH	Cable Connector	MOT-005-LL-KL-D	ENCCF-LL-FH	3000rpm/0.64Nm/ 4.6A
			57S-0010-10AAK-FDFH	Cable Connector	MOT-005-LL-KL-D		1000rpm/1Nm/6.5A
			57S-0015-08AAK-FDFH	Cable Connector	MOT-005-LL-KL-D		800rpm/1.5Nm/5.8A
			85S-0020-05AAK-FLFN	HFO Standard Connector	MOT-005-LL-KC0	ENCCF-LL-FC0	500rpm/2Nm/6A

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Note: All Dimensions in (mm)

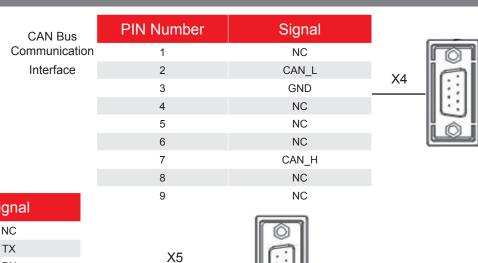


FD412 Series Servo Driver

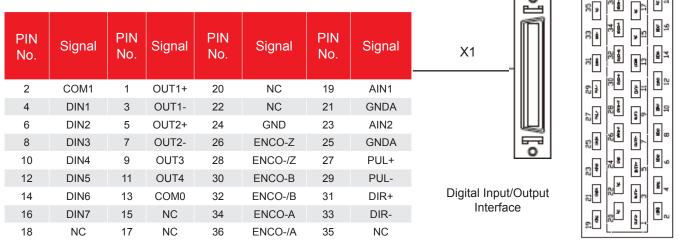
Mc	odel Parameter	FD412 Series		
	Main Supply Voltage	176-253 VAC		
Power	Control Circuit Voltage	DC24V 1A (Optional)		
0	Rated Current (RMS)	4A		
Current	Peak Current (PEAK)	15A		
Fe	eedback Signal	2500PPR (Incremental Encoder with 5V Supply)		
В	Brake Chopper	Use an External Brakeing Resistor According to Application, Mainly in High Speed Start and Stop Application.		
Brake	Chopper Threshold	DC380V ± 5V		
Over-Volta	age Alarming Threshold	DC400V ± 5V		
Under-Volt	age Alarming Threshold	DC200V ± 5V		
С	ooling Method	Natural Air Cooling		
	Weight	1.2 Kg		
	Input Specification	7 Digital Inputs, with COM1 Terminal for PNP (High Level Valid 12.5-30V) or NPN (Low Level Valid) connection.		
Digital Input	Input Function	Define Freely According to Requirement, Supporting Following Functions: Driver Enable, Driver Fault Reset, Driver Mode Control, Proportional Control, Positive Limit, Negative Limit, Homing Signal, Reverse Command, Internal Speed Section Control, Internal Positive Section Control, Quick Stop, Start Homing, Active Command, Switch Electronic Gear Ratio, Switch Gain.		
	Output Specification	5 Digital Outputs, OUT1-OUT4 Current is 100mA, BR+/BR-(Brake Control Output) Current is 500mA, Can Drive Brake Device Directly)		
Digital Output	Output Function	Define Freely According to Requirement, Supporting Following Functions: Driver Ready, Driver Fault, Positon Reached, Motor at Zero Speed, Motor Brake, Motor Speed Reached, N Signal, Maximum Speed Obtained in Torque Mode, Motor Brake, Position Limiting, Reference Found, Multi-Position Reached		
	Encoder Signal Output	Output the Encoder Signal of Motor, Used in Multiple Axis Synchronous Control, Supports 2MHz at Most		
	RS232	RS232, Connections with PC (2-2, 3-3, 5-5) or Controller		
	Protection Functions	Over-Voltage Protection, Under-Voltage Protection, Motor Over-Heat Protection (I ² T), Short-Circuit Protection, Drive Over-Heat Protection, Etc.		
	CAN BUS	Supports 1M Baud Rate, Communicates with Controller via CANopen Protocol		
	Operating Temperature	0 ~ 40°C		
	Storage Temperature	-10° C~70°C		
	Humidity (Non-Condensing)	Below 90%RH		
Operation	Protection Class	IP20		
Environment	Installation Environment	Installed in a Dust-Free, Dry and Lockable Environment (Such as in a Electrical Cabinet)		
	Installation Mode	Vertical Installation		
	Altitude	No Power Limitation Below 1000m		
	Atmospheric Pressure	86kpa-106kpa		

FD412 Series Servo Driver





RS232 Signal PIN Number 1 NC 2 3 RXNC 5 **GND** 6 NC 7 NC 8 NC 9 NC



ENCODER IN							
	PIN No.	Signal	PIN No.	Signal		X6	
	1	+5V	9	GND			— ° š
	2	Α	10	/A	Motor Encoder Input Interface		0 0
	3	В	11	/B			
	4	Z	12	/Z			
	5	U	13	/U			
	6	V	14	/V			
	7	W	15	/W			
	8	PTC_IN					